

OCCUPATIONAL SAFETY AND HEALTH DEPARTMENT

CONDITIONS FOR SERVICE EXECUTION

Welding

If the testing of the vocational training for the welders is being carried out (the service under ordinal number 1) the client is obliged to:

- deliver the list of the welders (candidates) with the basic data (name, date and place of birth, the stamp number if there is any or PIN (personal identification number), the procedure and the position of the welding, the kind and thickness of the material)
- make the specification of the manufacturer's welding technology
- prepare the basic and additional materials for the samples
- makes the appropriate samples in the clients workshop, in the presence of the MD PROJECT INSTITUTE representatives
- make the stick cutting from the samples for the testing tubes and make the testing tubes according to the sketch of the CONTRACTOR (MD PROJECT INSTITUTE)
- mark the test tubes with the steal stamp, according with the recommendations of the contractor (MD PROJECT INSTITUTE).

The contractor (MD PROJECT INSTITUTE) has the obligation to:

- deliver the sketches for the samples and the test tubes
- inspect the preparation samples for the making of the testing samples
- controls the welding of the test samples
- visually controls the welded test samples
- carry out the testing according to the estimation of the person in charge
- issue the Testimonial about the vocational training of the welders in accordance with the given Standard